



INSTYTUT TECHNIKI BUDOWLANEJ

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Regulation (EU) No 305/2011
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(European Organisation for
Technical Assessment) ★
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European Technical Assessment

**ETA-23/0351
of 30/12/2024**



General Part

Technical Assessment Body issuing the European Technical Assessment

Instytut Techniki Budowlanej

Trade name of the construction product

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Product family to which the construction product belongs

Nailed-in and screwed-in plastic anchors for fixing of external thermal insulation composite systems (ETICS)

Manufacturer

ZIEL-PLAST Zielińscy Spółka Komandytowa
ul. Zamkowa 28
32-652 Bulowice
Poland

Manufacturing plant

ZIEL-PLAST Zielińscy Spółka Komandytowa
ul. Zamkowa 28
32-652 Bulowice
Poland

This European Technical Assessment contains

25 pages including 3 Annexes which form an integral part of this Assessment

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

European Assessment Document (EAD)
330196-01-0604 "Plastic anchors made of virgin or non-virgin material for fixing of external thermal insulation composite systems with rendering"

This version replaces

ETA-23/0351 issued on 19/06/2023

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Specific Part

1 Technical description of the product

The ETX-M nailed-in plastic anchor consists of an anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel nail as an expansion pin.

The ETX-MT nailed in and screwed in plastic anchor consists of anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel threaded nail as an expansion pin.

The ETX-S nailed-in plastic anchor consists of an anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel nail as an expansion pin.

The ETX-ST screwed in plastic anchor consists of anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel screw as an expansion pin.

The ETX-PA nailed-in plastic anchor consists of an anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific nail as an expansion pin made of the glass fibre reinforced polyamide (virgin material).

The plastic anchor sleeve is expanded by hammering or screwing an expansion pin, which press the sleeve against the wall of the drilled hole.

The ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA anchors may in addition be combined with the plastic plates TDW 90, TDW 110, TDW 130 and TDW 110 G.

The description of the products is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in Annex C are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Performance of the product

3.1.1 Safety and accessibility in use (BWR 4)

| Essential characteristic | Performance |
|-----------------------------|-------------|
| Characteristic resistance | Annex C1 |
| Edge distances and spacings | Annex B2 |
| Plate stiffness | Annex C2 |
| Displacements | Annex C3 |

3.1.2 Energy economy and heat retention (BWR 6)

| Essential characteristic | Performance |
|-----------------------------|-------------|
| Point thermal transmittance | Annex C2 |

3.2 Methods used for the assessment

The assessment has been made in accordance with EAD 330196-01-0604.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 97/463/EC of the European Commission the system 2+ of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) applies.

5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

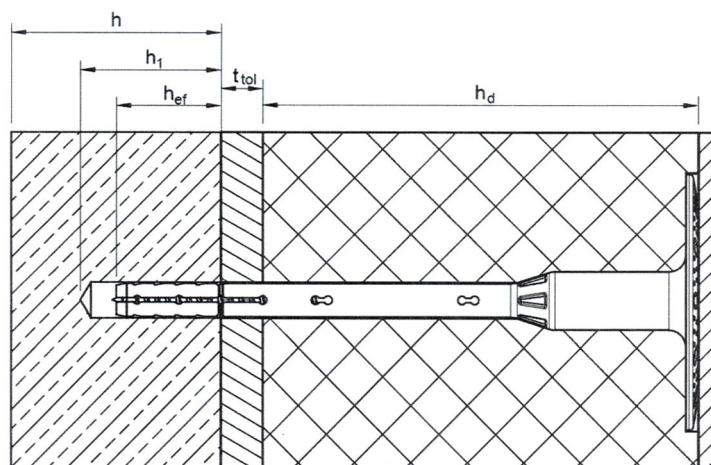
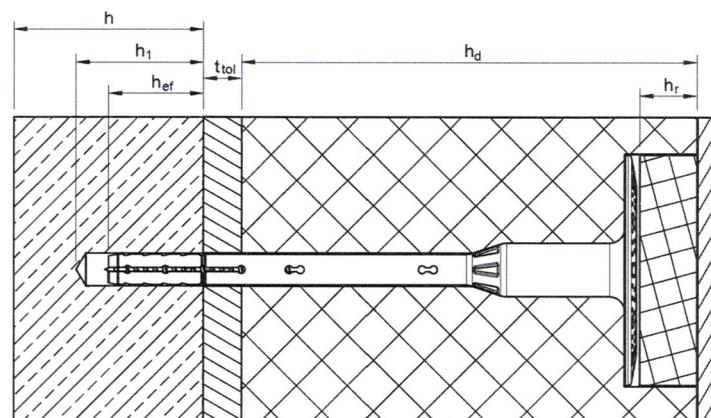
For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

Issued in Warsaw on 30/12/2024 by Instytut Techniki Budowlanej



Anna Panek, MSc

Deputy Director of ITB

Surface assembly:**Countersunk assembly:****Intended Use:**

Fixing of external thermal insulation composite systems (ETICS) in concrete and masonry

Legend:

$h_{\text{nom}} = h_{\text{ef}}$ = effective anchorage depth

h_1 = depth of drill hole in base material

h = thickness of base material

h_d = thickness of insulation material

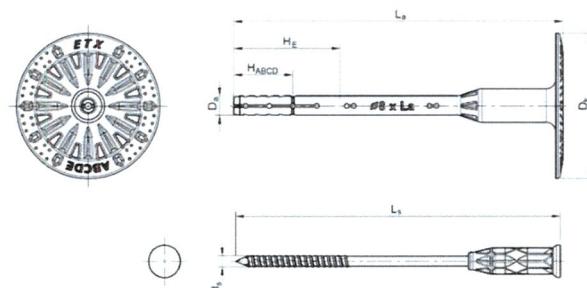
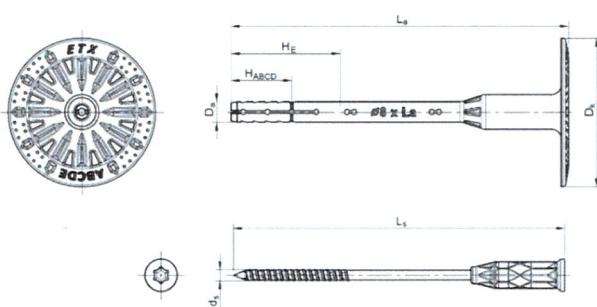
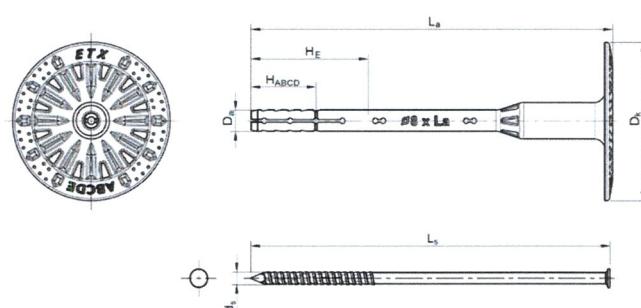
h_r = thickness of insulation cap

t_{tol} = thickness of equalizing and/or non-load-bearing layer

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

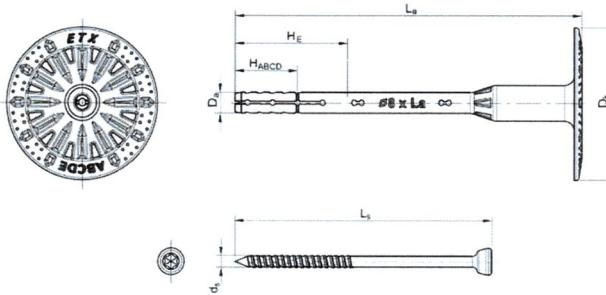
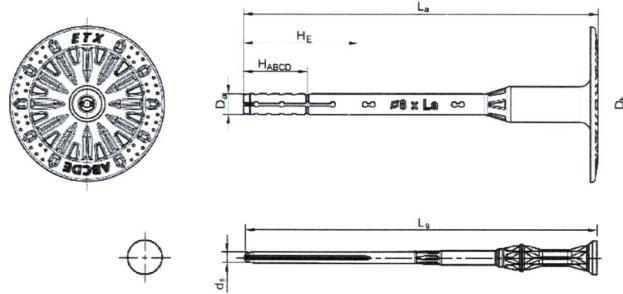
Product description
Installation conditions

Annex A1
of European
Technical Assessment
ETA-23/0351

ETX-M:**ETX-MT:****ETX-S:****ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

Product description
Marking of the anchor sleeve and expansion element
of ETX-M, ETX-MT and ETX-S anchors

Annex A2
of European
Technical Assessment
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ETX-ST:**ETX-PA:****ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

Product description
Marking of the anchor sleeve and expansion element
of ETX-ST and ETX-PA anchors

Annex A3
of European
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Table A1: ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA anchor types and dimensions [mm]

| Anchor type | Anchor sleeve | | | | Expansion pin | |
|------------------------------|---------------|-------------|---------------|---------------------|---------------|-------------|
| | $D_a \pm 0,1$ | $L_a \pm 2$ | $D_k \pm 1,5$ | $h_{ef} = h_{nom}$ | $d_s \pm 0,1$ | $L_s \pm 2$ |
| ETX-M (d_{nom}) x L_a | 8 | 75 - 555 | 60 | $25^{1)} / 45^{2)}$ | 4,4 | 79 - 559 |
| ETX-MT (d_{nom}) x L_a | 8 | 75 - 555 | 60 | $25^{1)} / 45^{2)}$ | 4,4 | 79 - 559 |
| ETX-S (d_{nom}) x L_a | 8 | 75 - 555 | 60 | $25^{1)} / 45^{2)}$ | 4,4 | 80 - 560 |
| ETX-ST (d_{nom}) x L_a | 8 | 75 - 555 | 60 | $25^{1)} / 45^{2)}$ | 4,4 | 45 - 525 |
| ETX-PA (d_{nom}) x L_a | 8 | 75 - 555 | 60 | $25^{1)} / 45^{2)}$ | 5,3 | 80 - 560 |

¹⁾ For base material group A, B, C and D²⁾ For base material group E

Determination of maximum thickness of insulation material:

For surface assembly: $h_d = L_a - t_{tol} - h_{ef}$ For countersunk assembly: $h_d = L_a - t_{tol} - h_{ef} + 20 \text{ mm}$

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Product description

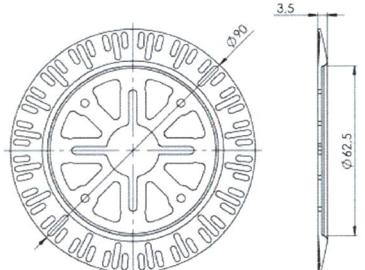
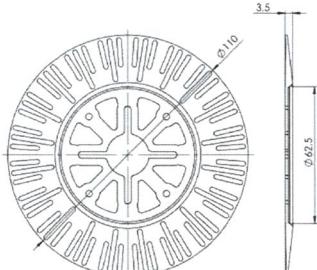
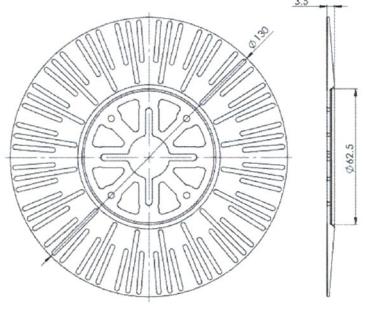
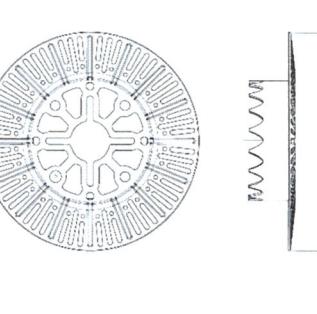
Types and dimensions of the anchor sleeve and expansion element of ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA anchors

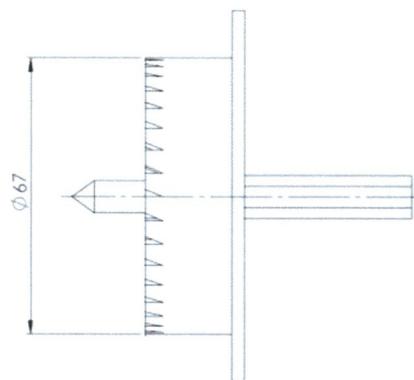
Annex A4
of European
Technical Assessment
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Table A2: Materials

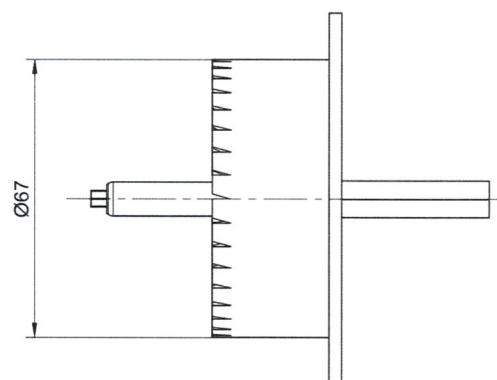
| Designation | | Material |
|---------------|---------------------------------|----------------------------------------------------------------------------------|
| Anchor sleeve | | Virgin plastic: polypropylene PP, natural, grey, orange or blue |
| Expansion pin | ETX-M, ETX-MT, ETX-S and ETX-ST | Carbon steel, electroplated $\geq 5 \mu\text{m}$ according to EN ISO 4042 |
| | ETX-PA | Virgin plastic: polyamide PA6 reinforced with glass fibre GF30, natural or black |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**Product description**
Materials**Annex A5**
of European
Technical Assessment
ETA-23/0351

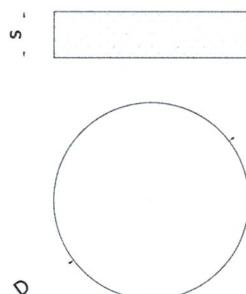
| | | |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
|  |  | |
| TDW 90 | TDW 110 | |
|  |  | |
| TDW 130 | TDW 110 G | |
| Table A3: Additional plates TDW 90, TDW 110, TDW 130 and TDW 110 G | | |
| Plate type | Outer diameter [mm] | Material |
| TDW 90 | 90 | Polyamide PA6 reinforced with glass fibre GF30 (natural or grey) or polypropylene PP (natural or grey) |
| TDW 110 | 110 | |
| TDW 130 | 130 | |
| TDW 110 G | 110 | |
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | | |
| Product description | | |
| Additional plates TDW 90, TDW 110, TDW 130 and TDW 110 G | | |
| Annex A6 of European Technical Assessment ETA-23/0351 | | |

Cutters for countersunk assembly:

ZP-FS



ETX-Tool

Insulation cap:**Table A4: Insulation cap**

| Thickness, s [mm] | Diameter, D [mm] | Material |
|------------------------|-----------------------|-------------------------------------------------|
| 17 | 67 | expanded polystyrene (EPS) or mineral wool (MW) |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**Product description**
Cutters ZP-FS and ETX-Tool for countersunk assembly
and insulation cap**Annex A7**
of European
Technical Assessment
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Specification of intended use**Anchorage subject to:**

- Wind suction loads.

Note: The anchor shall not be used for the transmission of dead loads of the external thermal insulation composite system (ETICS).

Base materials:

- Normal weight concrete (base material group A), according to Annex C1.
- Solid masonry (base material group B), according to Annex C1.
- Hollow or perforated masonry (base material group C), according to Annex C1.
- Lightweight aggregate concrete (base material group D), according to Annex C1.
- Autoclaved aerated concrete (base material group E), according to Annex C1.
- For other base materials of the base material groups A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051, edition April 2018.

Temperature range:

- 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$, if there are no other national regulations.
- Verifiable calculation notes and drawings with anchor positions are prepared taking into account of the loads to be anchored.
- Fasteners are only to be used for multiple fixings of external thermal insulation composite system (ETICS), according to EAD 330196-01-0604.

Installation:

- Hole shall be drilled by the drill modes according to Annex C1.
- Anchor installation shall be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation shall be executed in temperature from 0°C to +40°C.
- Exposure to UV due to solar radiation of the anchor not protected by rendering shall not exceed 6 weeks.

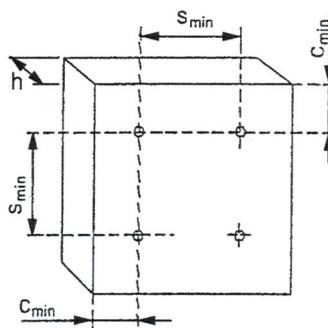
ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**Intended use
Specifications****Annex B1
of European
Technical Assessment
ETA-23/0351**

Table B1: Installation characteristics

| Anchor type | ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | |
|---------------------------------------------------|-----------------------------------------|-------------|
| Base material group | A, B, C, D | E |
| Drill hole diameter d_o [mm] | | 8,00 |
| Cutting diameter of drill bit d_{cut} [mm] | | $\leq 8,45$ |
| Depth of drill hole h_1 [mm] | ≥ 35 | ≥ 55 |
| Effective anchorage depth $h_{ef} = h_{nom}$ [mm] | ≥ 25 | ≥ 45 |

Table B2: Minimum thickness of base material, spacing and edge distance

| Anchor type | ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | |
|---------------------------------------------|-----------------------------------------|-----|
| Minimum thickness of base material h [mm] | | 100 |
| Minimum spacing s_{min} [mm] | | 100 |
| Minimum edge distance c_{min} [mm] | | 100 |



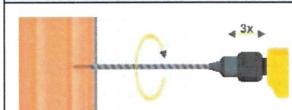
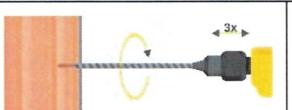
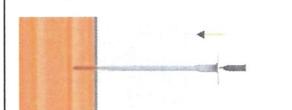
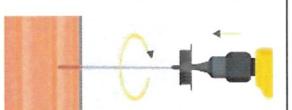
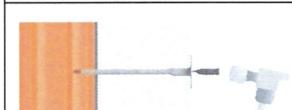
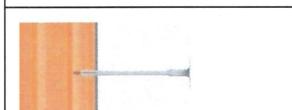
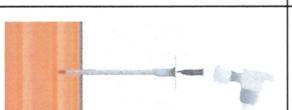
ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Intended use

Installation characteristics, minimum thickness of base material, spacing and edge distance

 Annex B2
 of European
 Technical Assessment
 ETA-23/0351

Table B3: Installation instruction of ETX-M anchor – surface and countersunk assembly

| Surface assembly: | Countersunk assembly with ZP-FS cutter: |
|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.  |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS.  |
|  | 3. Drive in a specific nail using the hammer.  |
|  | 4. Assembled anchor.  |
| |  |
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ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Intended use
 Installation instruction of ETX-M anchor –
 surface and countersunk assembly

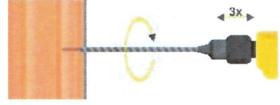
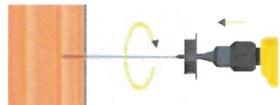
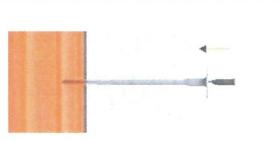
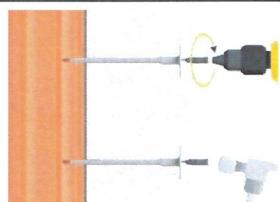
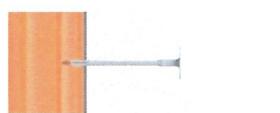
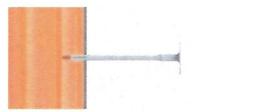
Annex B3
 of European
 Technical Assessment
 ETA-23/0351

Table B4: Installation instruction of ETX-MT anchor – surface assembly

| Surface assembly: | |
|-------------------|---------------------------------------------------------------------------------------------------------|
| | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole. |
| | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
| | 3. Drive in a specific nail using the screwdriver or the hammer. |
| | 4. Assembled anchor. |

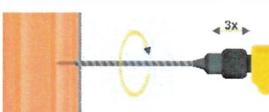
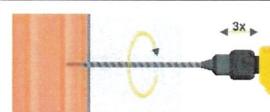
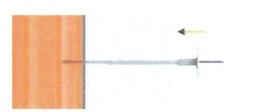
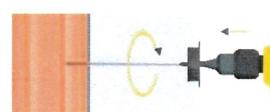
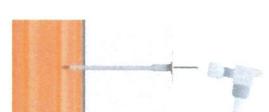
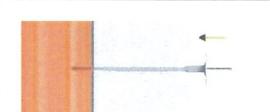
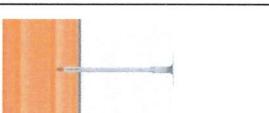
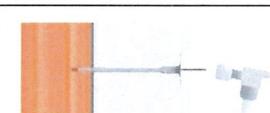
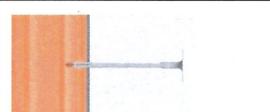
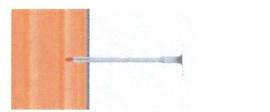
ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**Intended use**
Installation instruction of ETX-MT anchor – surface assembly**Annex B4**
of European
Technical Assessment
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Table B5: Installation instruction of ETX-MT anchor – countersunk assembly

| Countersunk assembly with ZP-FS cutter: | Countersunk assembly with ETX-Tool cutter: |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole. |
|  | 2. Drill a slot for countersunk installation with the ZP-FS cutter. |
|  | 3. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 4. Drive in a specific nail using the screwdriver or the hammer. |
|  | 5. Install the insulation cover. |
|  | 6. Assembled anchor. |

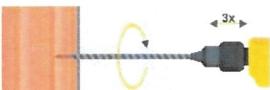
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| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | Annex B5 of European Technical Assessment ETA-23/0351 |
| Intended use Installation instruction of ETX-MT anchor – countersunk assembly | |

Table B6: Installation instruction of ETX-S anchor – surface and countersunk assembly

| Surface assembly: | Countersunk assembly with ZP-FS cutter: |
|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
|  |  |
|  |  |
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| | |
|-------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | Annex B6 of European Technical Assessment ETA-23/0351 |
| Intended use Installation instruction of ETX-S anchor – surface and countersunk assembly | |

Table B7: Installation instruction of ETX-ST anchor – surface assembly

| Surface assembly: | |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole. |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 3. Drive in a specific nail using the screwdriver. |
|  | 4. Assembled anchor. |

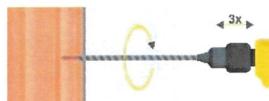
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|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | Annex B7 of European Technical Assessment ETA-23/0351 |
| Intended use Installation instruction of ETX-ST anchor – surface assembly | |

Table B8: Installation instruction of ETX-ST anchor – countersunk assembly

| Countersunk assembly with ZP-FS cutter: | Countersunk assembly with ETX-Tool cutter: |
|-----------------------------------------|--------------------------------------------|
| | |
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| | |
|-----------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | Annex B8 of European Technical Assessment ETA-23/0351 |
| Intended use Installation instruction of ETX-ST anchor – countersunk assembly | |

Table B3: Installation instruction of ETX-PA anchor – surface and countersunk assembly

| Surface assembly: | Countersunk assembly with ZP-FS cutter: |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole. |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 3. Drive in a specific nail using the hammer. |
|  | 4. Assembled anchor. |
| | 5. Install the insulation cover. |
| | 6. Assembled anchor. |

| | |
|--------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | Annex B9 of European Technical Assessment ETA-23/0351 |
| Intended use Installation instruction of ETX-PA anchor – surface and countersunk assembly | |

Table C1.1: Characteristic resistance under tension loads N_{Rk} in concrete and in masonry for single anchor

| Base material group | Base material | Bulk density [kg/dm ³] | Compressive strength [N/mm ²] | Referring standard | N_{Rk} [kN] | | Drill method | | |
|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|-------------------------------------------|--------------------|------------------------------------|--------|--------------|--|--|
| | | | | | ETX-M EXT-MT ETX-S ETX-ST | ETX-PA | | | |
| A | Concrete C12/15 | | | | EN 206-1 | 0,90 | 0,90 | | |
| | Concrete C16/20 – C50/60 | | | | EN 206-1 | 1,30 | 1,30 | | |
| | Thin concrete members C16/20 – C50/60 | | | | EN 206-1 | 1,30 | 1,30 | | |
| B | Clay brick MZ  | ≥ 1,80 | ≥ 15,0 | EN 771-1 | 1,30 | 1,20 | hammer | | |
| | Calcium silicate brick KS  | ≥ 1,80 | ≥ 15,0 | EN 771-2 | 1,30 | 1,20 | hammer | | |
| C | Calcium silicate hollow block KSL  a ¹⁾ = 40 mm | ≥ 1,60 | ≥ 12,0 | EN 771-2 | 1,30 | 1,20 | hammer | | |
| | Vertically perforated clay bricks Porotherm 25  a ¹⁾ = 12 mm | ≥ 0,80 | ≥ 15,0 | EN 771-1 | 0,50 | 0,50 | rotary | | |
| | Vertically perforated clay bricks Porotherm 25  a ¹⁾ = 17 mm | ≥ 0,80 | ≥ 15,0 | EN 771-1 | 0,70 | 0,70 | rotary | | |

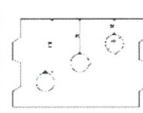
¹⁾ Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Performances Characteristic resistance

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Table C1.2: Characteristic resistance under tension loads N_{RK} in concrete and in masonry for single anchor

| Base material group | Base material | Bulk density [kg/dm ³] | Compressive strength [N/mm ²] | Referring standard | N_{RK} [kN] | | Drill method |
|-----------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|-------------------------------------------|--------------------|------------------------------------|--------|--------------|
| | | | | | ETX-M EXT-MT ETX-S ETX-ST | ETX-PA | |
| C | Lightweight concrete hollow block HBL a ¹⁾ = 33 mm  | ≥ 0,80 | ≥ 2,0 | EN 771-3 | 0,60 | 0,60 | rotary |
| | Lightweight concrete hollow block Tekno Amerblok PK17,8 a ¹⁾ = 30 mm  | ≥ 1,50 | ≥ 25,0 | EN 771-3 | 1,30 | 1,30 | rotary |
| | Lightweight concrete hollow block Tekno Amerblok PK19 a ¹⁾ = 30 mm  | ≥ 1,10 | ≥ 20,0 | EN 771-3 | 1,30 | 1,30 | rotary |
| D | Lightweight concrete block LAC | ≥ 0,88 | ≥ 5,0 | EN 771-3 | 0,60 | 0,60 | rotary |
| E | Autoclaved aerated concrete block AAC2 | ≥ 0,35 | ≥ 2,0 | EN 771-4 | 0,50 | 0,50 | rotary |
| | Autoclaved aerated concrete block AAC7 | ≥ 0,65 | ≥ 5,0 | EN 771-4 | 0,90 | 0,90 | rotary |
| Partial safety factor for anchor resistance, γ_M ²⁾ | | 2,0 | | | | | |

¹⁾ Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required²⁾ Valid in absence of other national regulations

| | |
|--------------------------------------------------|-----------------------------------------------------------------------|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | Annex C1 of European Technical Assessment ETA-23/0351 |
| Performances Characteristic resistance | |

Table C2.1: Point thermal transmittance according to EOTA Technical Report TR 025

| Anchor type | Insulation thickness H_D [mm] | Point thermal transmittance χ [W/K] |
|---------------------------------|---------------------------------------|------------------------------------------------|
| Surface installation | | |
| ETX-M and ETX-MT | 70 | 0,002 |
| | 150 | 0,002 |
| | 530 | 0,001 |
| ETX-S | 70 | 0,004 |
| | 150 | 0,003 |
| | 530 | 0,002 |
| ETX-ST | 70 | 0,001 |
| | 150 | 0,002 |
| | 530 | 0,001 |
| ETX-PA | 70 | 0,000 |
| | 150 | 0,000 |
| | 530 | 0,000 |
| Countersunk installation | | |
| ETX-M and ETX-MT | 90 | 0,002 |
| | 150 | 0,002 |
| | 550 | 0,001 |
| ETX-S | 90 | 0,002 |
| | 150 | 0,002 |
| | 550 | 0,001 |
| ETX-ST | 90 | 0,001 |
| | 150 | 0,002 |
| | 550 | 0,001 |
| ETX-PA | 90 | 0,000 |
| | 150 | 0,000 |
| | 550 | 0,000 |

Table C2.2: Plate stiffness according to EOTA Technical Report TR 026

| Anchor type | Diameter of the anchor plate d_{plate} [mm] | Load resistance of the anchor plate $N_{u,m}$ [kN] | Plate stiffness $N_{0,m}$ [kN/mm] |
|--------------------------------------------|-----------------------------------------------------|----------------------------------------------------------|-----------------------------------------|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | 60 | 1,95 | 1,0 |

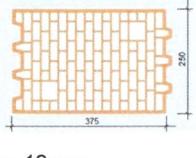
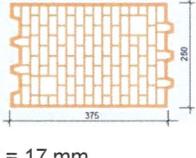
ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

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Performances

Point thermal transmittance and plate stiffness

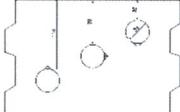
Table C3.1: Displacements

| Base material group | Base material | Bulk density [kg/dm ³] | Compressive strength [N/mm ²] | $\frac{N_{Rk}}{3}$ [kN] | | $\delta\left(\frac{N_{Rk}}{3}\right)$ [mm] | |
|------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------|------------------------------------|--------|--------------------------------------------|--------|
| | | | | ETX-M EXT-MT ETX-S ETX-ST | ETX-PA | ETX-M EXT-MT ETX-S ETX-ST | ETX-PA |
| A | Concrete C12/15 | – | – | 0,30 | 0,30 | 0,09 | 0,07 |
| | Concrete C16/20 – C50/60 | – | – | 0,43 | 0,43 | 0,14 | 0,09 |
| | Thin concrete members C16/20 – C50/60 | – | – | 0,43 | 0,43 | 0,14 | 0,09 |
| B | Clay brick MZ |  | ≥ 1,80 | ≥ 15,0 | 0,43 | 0,40 | 0,09 |
| | Calcium silicate brick KS |  | ≥ 1,80 | ≥ 15,0 | 0,43 | 0,40 | 0,09 |
| C | Calcium silicate hollow block KSL |  | ≥ 1,60 | ≥ 12,0 | 0,43 | 0,40 | 0,09 |
| | Vertically perforated porosited block Porotherm 25 |  | ≥ 0,80 | ≥ 15,0 | 0,17 | 0,17 | 0,09 |
| | Vertically perforated porosited block Porotherm 25 |  | ≥ 0,80 | ≥ 15,0 | 0,23 | 0,23 | 0,09 |
| 1) Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required | | | | | | | |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

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Table C3.2: Displacements

| Base material group | Base material | Bulk density [kg/dm ³] | Compressive strength [N/mm ²] | $\frac{N_{Rk}}{3}$ [kN] | | $\delta\left(\frac{N_{Rk}}{3}\right)$ [mm] | |
|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|-------------------------------------------|------------------------------------|--------|--------------------------------------------|--------|
| | | | | ETX-M EXT-MT ETX-S ETX-ST | ETX-PA | ETX-M EXT-MT ETX-S ETX-ST | ETX-PA |
| C | Lightweight concrete hollow block HBL a ¹⁾ = 33 mm  | ≥ 0,80 | ≥ 2,0 | 0,20 | 0,20 | 0,09 | 0,06 |
| | Lightweight concrete hollow block Tekno Amerblok PK17,8 a ¹⁾ = 30 mm  | ≥ 1,50 | ≥ 25,0 | 0,43 | 0,43 | 0,14 | 0,09 |
| | Lightweight concrete hollow block Tekno Amerblok PK19 a ¹⁾ = 30 mm  | ≥ 1,10 | ≥ 20,0 | 0,43 | 0,43 | 0,14 | 0,09 |
| D | Lightweight concrete block LAC | ≥ 0,88 | ≥ 5,0 | 0,20 | 0,20 | 0,21 | 0,06 |
| E | Autoclaved aerated concrete block AAC2 | ≥ 0,35 | ≥ 2,0 | 0,17 | 0,17 | 0,17 | 0,05 |
| | Autoclaved aerated concrete block AAC7 | ≥ 0,65 | ≥ 5,0 | 0,30 | 0,30 | 0,17 | 0,05 |
| 1) Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required | | | | | | | |

| | | | |
|----------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------|--|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA Performances Displacements | | | |
| | | Annex C3 of European Technical Assessment ETA-23/0351 | |