



INSTYTUT TECHNIKI BUDOWLANEJ



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## European Technical Assessment

**ETA-23/0351  
of 30/12/2024**



### General Part

**Technical Assessment Body issuing the European Technical Assessment**

Instytut Techniki Budowlanej

**Trade name of the construction product**

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Product family to which the construction product belongs**

Nailed-in and screwed-in plastic anchors for fixing of external thermal insulation composite systems (ETICS)

**Manufacturer**

ZIEL-PLAST Zielińscy Spółka Komandytowa  
ul. Zamkowa 28  
32-652 Bulowice  
Poland

**Manufacturing plant**

ZIEL-PLAST Zielińscy Spółka Komandytowa  
ul. Zamkowa 28  
32-652 Bulowice  
Poland

**This European Technical Assessment contains**

25 pages including 3 Annexes which form an integral part of this Assessment

**This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of**

European Assessment Document (EAD)  
330196-01-0604 "Plastic anchors made of virgin or non-virgin material for fixing of external thermal insulation composite systems with rendering"

**This version replaces**

ETA-23/0351 issued on 19/06/2023

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## Specific Part

### 1 Technical description of the product

The ETX-M nailed-in plastic anchor consists of an anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel nail as an expansion pin.

The ETX-MT nailed in and screwed in plastic anchor consists of anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel threaded nail as an expansion pin.

The ETX-S nailed-in plastic anchor consists of an anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel nail as an expansion pin.

The ETX-ST screwed in plastic anchor consists of anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific steel screw as an expansion pin.

The ETX-PA nailed-in plastic anchor consists of an anchor sleeve with a plate made of polypropylene (virgin material) and an accompanying specific nail as an expansion pin made of the glass fibre reinforced polyamide (virgin material).

The plastic anchor sleeve is expanded by hammering or screwing an expansion pin, which press the sleeve against the wall of the drilled hole.

The ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA anchors may in addition be combined with the plastic plates TDW 90, TDW 110, TDW 130 and TDW 110 G.

The description of the products is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in Annex C are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Performance of the product

##### 3.1.1 Safety and accessibility in use (BWR 4)

| Essential characteristic    | Performance |
|-----------------------------|-------------|
| Characteristic resistance   | Annex C1    |
| Edge distances and spacings | Annex B2    |
| Plate stiffness             | Annex C2    |
| Displacements               | Annex C3    |

##### 3.1.2 Energy economy and heat retention (BWR 6)

| Essential characteristic    | Performance |
|-----------------------------|-------------|
| Point thermal transmittance | Annex C2    |



### 3.2 Methods used for the assessment

The assessment has been made in accordance with EAD 330196-01-0604.

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 97/463/EC of the European Commission the system 2+ of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) applies.

### 5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

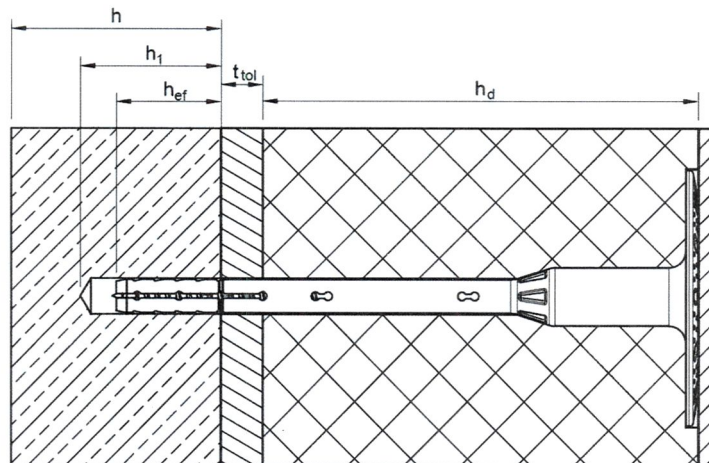
Issued in Warsaw on 30/12/2024 by Instytut Techniki Budowlanej

A handwritten signature in blue ink, appearing to read 'Anna Panek'.

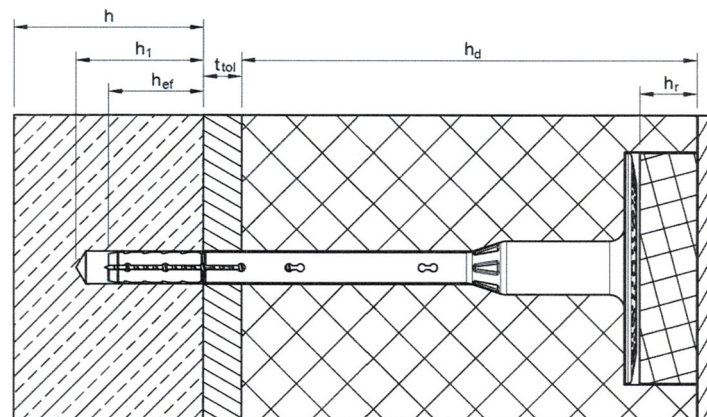
Anna Panek, MSc  
Deputy Director of ITB



### Surface assembly:



### Countersunk assembly:



### Intended Use:

Fixing of external thermal insulation composite systems (ETICS) in concrete and masonry

### Legend:

$h_{nom} = h_{ef}$  = effective anchorage depth

$h_1$  = depth of drill hole in base material

$h$  = thickness of base material

$h_d$  = thickness of insulation material

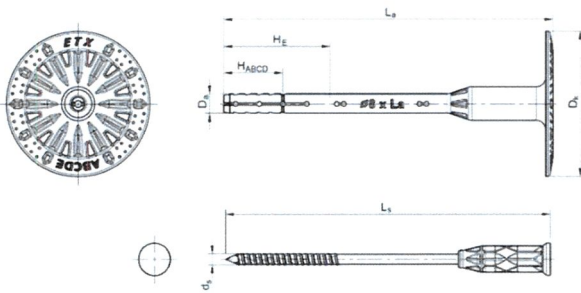
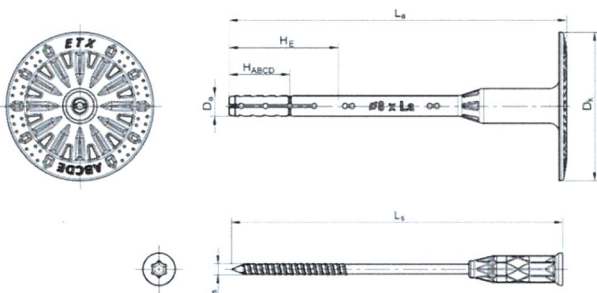
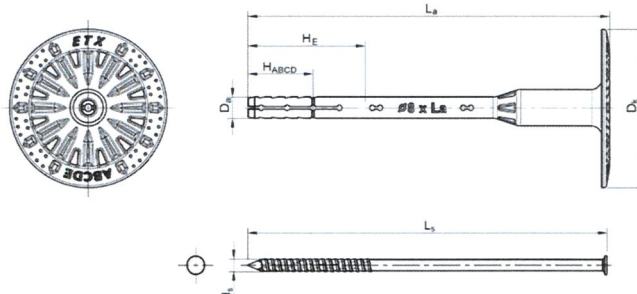
$h_r$  = thickness of insulation cap

$t_{tol}$  = thickness of equalizing and/or non-load-bearing layer

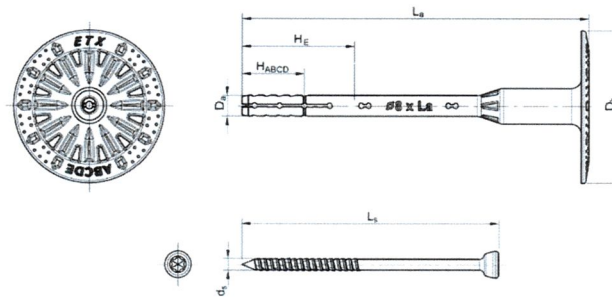
**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

**Product description**  
Installation conditions

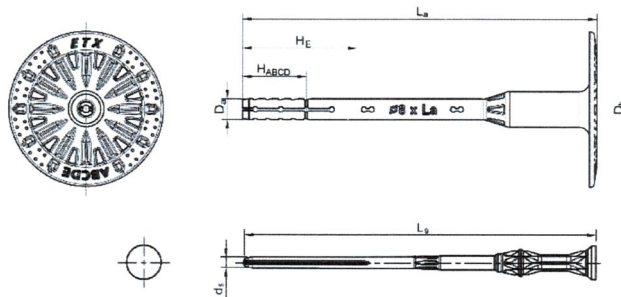
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|   |   |
|---|---|
| <p><b>ETX-M:</b></p>                          |   |
| <p><b>ETX-MT:</b></p>                        |   |
| <p><b>ETX-S:</b></p>                        |   |
| <p><b>ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA</b></p>   |   |
| <p><b>Product description</b><br/>Marking of the anchor sleeve and expansion element<br/>of ETX-M, ETX-MT and ETX-S anchors</p> | <p><b>Annex A2</b><br/>of European<br/>Technical Assessment<br/>ETA-23/0351</p> |

# ETX-ST:



# ETX-PA:



ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

## Product description

Marking of the anchor sleeve and expansion element  
of ETX-ST and ETX-PA anchors

**Annex A3**  
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Table A1: ETX-M, ETX-MT, ETX-S, ETX-ST and EXT-PA anchor types and dimensions [mm]

| Anchor type                  | Anchor sleeve |             |               |                                     | Expansion pin |             |
|------------------------------|---------------|-------------|---------------|-------------------------------------|---------------|-------------|
|                              | $D_a \pm 0,1$ | $L_a \pm 2$ | $D_k \pm 1,5$ | $h_{ef} = h_{nom}$                  | $d_s \pm 0,1$ | $L_s \pm 2$ |
| ETX-M ( $d_{nom}$ ) x $L_a$  | 8             | 75 - 555    | 60            | 25 <sup>1)</sup> / 45 <sup>2)</sup> | 4,4           | 79 - 559    |
| ETX-MT ( $d_{nom}$ ) x $L_a$ | 8             | 75 - 555    | 60            | 25 <sup>1)</sup> / 45 <sup>2)</sup> | 4,4           | 79 - 559    |
| ETX-S ( $d_{nom}$ ) x $L_a$  | 8             | 75 - 555    | 60            | 25 <sup>1)</sup> / 45 <sup>2)</sup> | 4,4           | 80 - 560    |
| ETX-ST ( $d_{nom}$ ) x $L_a$ | 8             | 75 - 555    | 60            | 25 <sup>1)</sup> / 45 <sup>2)</sup> | 4,4           | 45 - 525    |
| ETX-PA ( $d_{nom}$ ) x $L_a$ | 8             | 75 - 555    | 60            | 25 <sup>1)</sup> / 45 <sup>2)</sup> | 5,3           | 80 - 560    |

<sup>1)</sup> For base material group A, B, C and D

<sup>2)</sup> For base material group E

Determination of maximum thickness of insulation material:

For surface assembly:  $h_d = L_a - t_{tol} - h_{ef}$

For countersunk assembly:  $h_d = L_a - t_{tol} - h_{ef} + 20 \text{ mm}$

**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

**Product description**

Types and dimensions of the anchor sleeve and expansion element of ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA anchors

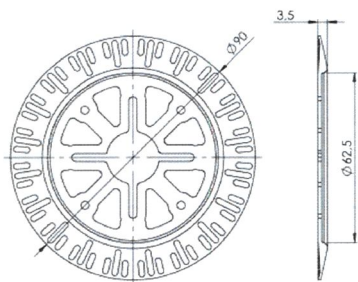
**Annex A4**  
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**Table A2: Materials**

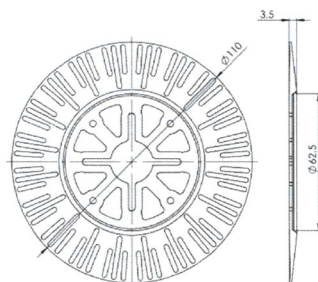
| Designation   |                                 | Material   |
|---------------|---------------------------------|--|
| Anchor sleeve |                                 | Virgin plastic: polypropylene PP, natural, grey, orange or blue                  |
| Expansion pin | ETX-M, ETX-MT, ETX-S and ETX-ST | Carbon steel, electroplated $\geq 5 \mu\text{m}$ according to EN ISO 4042        |
|               | ETX-PA                          | Virgin plastic: polyamide PA6 reinforced with glass fibre GF30, natural or black |

**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**
**Product description**  
Materials

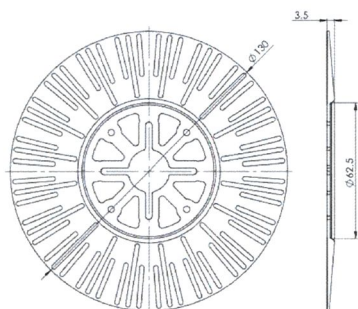
**Annex A5**  
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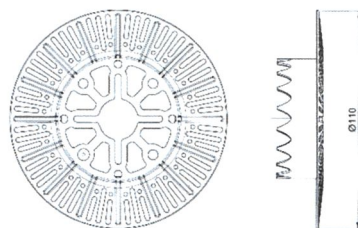
**TDW 90**



**TDW 110**



**TDW 130**



**TDW 110 G**

**Table A3: Additional plates TDW 90, TDW 110, TDW 130 and TDW 110 G**

| Plate type | Outer diameter [mm] | Material   |
|------------|---------------------|--|
| TDW 90     | 90                  | Polyamide PA6 reinforced with glass fibre GF30 (natural or grey) or polypropylene PP (natural or grey) |
| TDW 110    | 110                 |  |
| TDW 130    | 130                 |  |
| TDW 110 G  | 110                 |  |

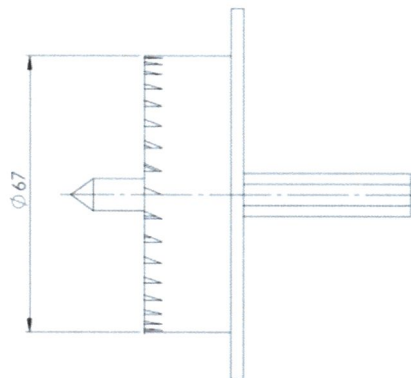
**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

**Product description**  
Additional plates TDW 90, TDW 110, TDW 130 and TDW 110 G

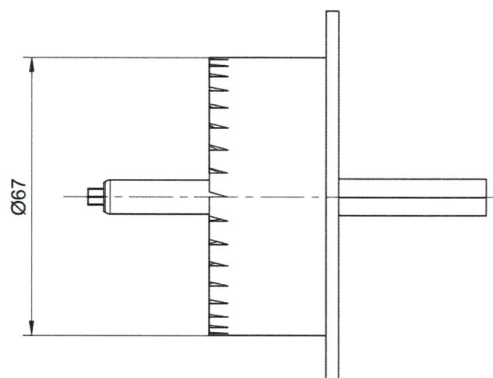
**Annex A6**  
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### Cutters for countersunk assembly:



ZP-FS



ETX-Tool

### Insulation cap:

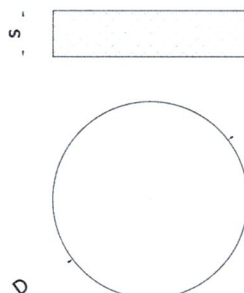


Table A4: Insulation cap

| Thickness, s<br>[mm] | Diameter, D<br>[mm] | Material  |
|----------------------|---------------------|---|
| 17                   | 67                  | expanded polystyrene (EPS) or mineral wool (MW) |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Product description**  
Cutters ZP-FS and ETX-Tool for countersunk assembly  
and insulation cap

**Annex A7**  
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**Specification of intended use**

**Anchorage subject to:**

- Wind suction loads.

Note: The anchor shall not be used for the transmission of dead loads of the external thermal insulation composite system (ETICS).

**Base materials:**

- Normal weight concrete (base material group A), according to Annex C1.
- Solid masonry (base material group B), according to Annex C1.
- Hollow or perforated masonry (base material group C), according to Annex C1.
- Lightweight aggregate concrete (base material group D), according to Annex C1.
- Autoclaved aerated concrete (base material group E), according to Annex C1.
- For other base materials of the base material groups A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051, edition April 2018.

**Temperature range:**

- 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).

**Design:**

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors  $\gamma_M = 2,0$  and  $\gamma_F = 1,5$ , if there are no other national regulations.
- Verifiable calculation notes and drawings with anchor positions are prepared taking into account of the loads to be anchored.
- Fasteners are only to be used for multiple fixings of external thermal insulation composite system (ETICS), according to EAD 330196-01-0604.

**Installation:**

- Hole shall be drilled by the drill modes according to Annex C1.
- Anchor installation shall be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation shall be executed in temperature from 0°C to +40°C.
- Exposure to UV due to solar radiation of the anchor not protected by rendering shall not exceed 6 weeks.

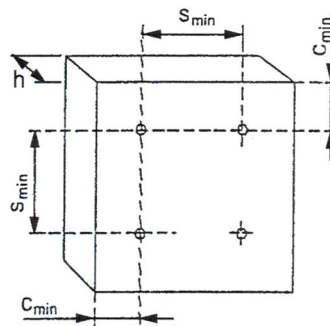
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| <b>ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA</b> | <b>Annex B1</b><br>of European<br>Technical Assessment<br>ETA-23/0351 |
| <b>Intended use</b><br>Specifications          |   |

**Table B1: Installation characteristics**

| Anchor type                   |                         | ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA |           |
|-------------------------------|-------------------------|---|-----------|
| Base material group           |                         | A, B, C, D                              | E         |
| Drill hole diameter           | $d_o$ [mm]              | 8,00                                    |           |
| Cutting diameter of drill bit | $d_{cut}$ [mm]          | $\leq 8,45$                             |           |
| Depth of drill hole           | $h_1$ [mm]              | $\geq 35$                               | $\geq 55$ |
| Effective anchorage depth     | $h_{ef} = h_{nom}$ [mm] | $\geq 25$                               | $\geq 45$ |

**Table B2: Minimum thickness of base material, spacing and edge distance**

| Anchor type                        |                | ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA |
|------------------------------------|----------------|---|
| Minimum thickness of base material | $h$ [mm]       | 100                                     |
| Minimum spacing                    | $s_{min}$ [mm] | 100                                     |
| Minimum edge distance              | $c_{min}$ [mm] | 100                                     |

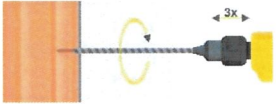
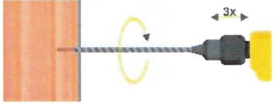

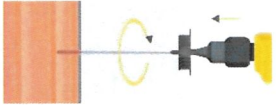







**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

**Intended use**  
Installation characteristics, minimum thickness  
of base material, spacing and edge distance

**Annex B2**  
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Table B3: Installation instruction of ETX-M anchor – surface and countersunk assembly

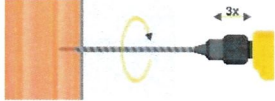
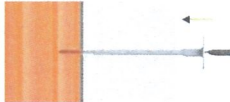
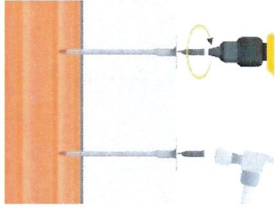
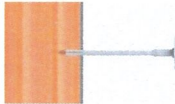
| Surface assembly:   |   | Countersunk assembly with ZP-FS cutter:  |   |
|---|---|--|---|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |    | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |    | 2. Drill a slot for countersunk installation using the drill with the ZP-FS cutter.                     |
|  | 3. Drive in a specific nail using the hammer.   |    | 3. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 4. Assembled anchor.  |    | 4. Drive in a specific nail using the hammer.   |
|   |   |   | 5. Install the insulation cover.  |
|   |   |  | 6. Assembled anchor.  |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Intended use**  
Installation instruction of ETX-M anchor –  
surface and countersunk assembly

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**Table B4: Installation instruction of ETX-MT anchor – surface assembly**



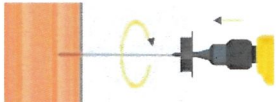


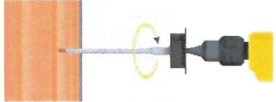
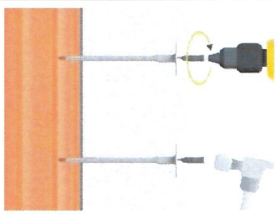
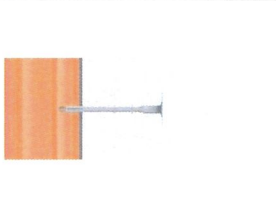



| Surface assembly:   |   |
|---|---|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 3. Drive in a specific nail using the screwdriver or the hammer.  |
|  | 4. Assembled anchor.  |

**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**

**Intended use**  
Installation instruction of ETX-MT anchor – surface assembly

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Table B5: Installation instruction of ETX-MT anchor – countersunk assembly

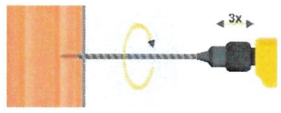
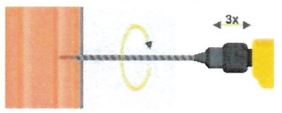
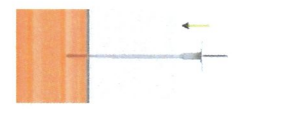
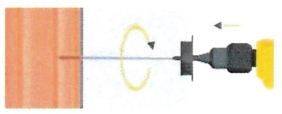
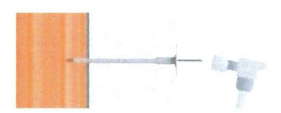
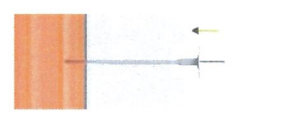
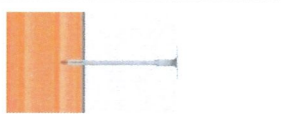
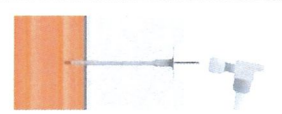


| Countersunk assembly with ZP-FS cutter:   |   | Countersunk assembly with ETX-Tool cutter:   |   |
|---|---|--|---|
|    | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |    | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|    | 2. Drill a slot for countersunk installation with the ZP-FS cutter.                                     |    | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|    | 3. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |    | 3. Drive in a specific nail using the screwdriver with the ETX-Tool.                                    |
|   | 4. Drive in a specific nail using the screwdriver or the hammer.  |   | 4. Install the insulation cover.  |
|  | 5. Install the insulation cover.  |  | 5. Assembled anchor.  |
|  | 6. Assembled anchor.  |  |   |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Intended use**  
Installation instruction of ETX-MT anchor – countersunk assembly

**Annex B5**  
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Table B6: Installation instruction of ETX-S anchor – surface and countersunk assembly

| Surface assembly:   |   | Countersunk assembly with ZP-FS cutter:  |   |
|---|---|--|---|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |    | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |    | 2. Drill a slot for countersunk installation using the drill with the ZP-FS cutter.                     |
|  | 3. Drive in a specific nail using the hammer.   |    | 3. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 4. Assembled anchor.  |    | 4. Drive in a specific nail using the hammer.   |
|   |   |   | 5. Install the insulation cover.  |
|   |   |  | 6. Assembled anchor.  |

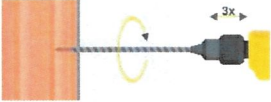

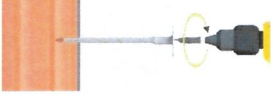
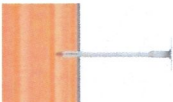
ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Intended use**  
Installation instruction of ETX-S anchor –  
surface and countersunk assembly

**Annex B6**  
of European  
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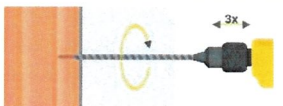
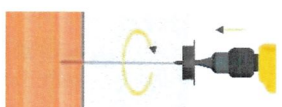

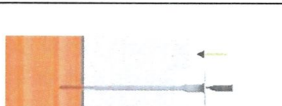
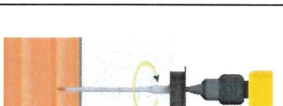
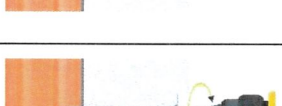
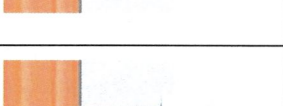
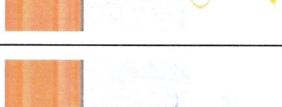
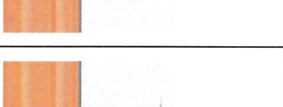
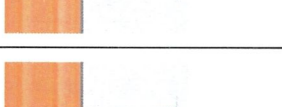


Table B7: Installation instruction of ETX-ST anchor – surface assembly

| Surface assembly:   |   |
|---|---|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 3. Drive in a specific nail using the screwdriver.  |
|  | 4. Assembled anchor.  |

|  |  |
|--|--|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA                                      | Annex B7<br>of European<br>Technical Assessment<br>ETA-23/0351 |
| Intended use<br>Installation instruction of ETX-ST anchor – surface assembly |  |

Table B8: Installation instruction of ETX-ST anchor – countersunk assembly

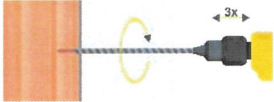
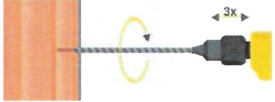
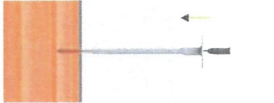
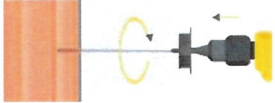






| Countersunk assembly with ZP-FS cutter:   |   | Countersunk assembly with ETX-Tool cutter:   |   |
|---|---|--|---|
|    | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|    | 2. Drill a slot for countersunk installation with the ZP-FS cutter.                                     |  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|    | 3. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |  | 3. Drive in a specific nail using the screwdriver with the ETX-Tool.                                    |
|    | 4. Drive in a specific nail using the screwdriver.  |  | 4. Install the insulation cover.  |
|    | 5. Install the insulation cover.  |  | 5. Assembled anchor.  |
|  | 6. Assembled anchor.  |  |   |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Intended use**  
Installation instruction of ETX-ST anchor – countersunk assembly

**Annex B8**  
of European  
Technical Assessment  
ETA-23/0351

Table B3: Installation instruction of ETX-PA anchor – surface and countersunk assembly





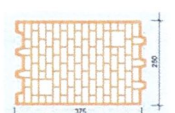
| Surface assembly:   |   | Countersunk assembly with ZP-FS cutter:  |   |
|---|---|--|---|
|  | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |    | 1. Drill the hole perpendicular to the substrate surface. Clean the drill hole.                         |
|  | 2. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |    | 2. Drill a slot for countersunk installation using the drill with the ZP-FS cutter.                     |
|  | 3. Drive in a specific nail using the hammer.   |    | 3. Place an anchor sleeve in the drill hole. The bottom side of the plate must be flush with the ETICS. |
|  | 4. Assembled anchor.  |    | 4. Drive in a specific nail using the hammer.   |
|   |   |   | 5. Install the insulation cover.  |
|   |   |  | 6. Assembled anchor.  |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Intended use**  
Installation instruction of ETX-PA anchor –  
surface and countersunk assembly

**Annex B9**  
of European  
Technical Assessment  
ETA-23/0351

**Table C1.1: Characteristic resistance under tension loads  $N_{Rk}$  in concrete and in masonry for single anchor**

| Base material group | Base material  | Bulk density [kg/dm <sup>3</sup> ] | Compressive strength [N/mm <sup>2</sup> ] | Referring standard | $N_{Rk}$ [kN]                      |        | Drill method |
|---------------------|--|------------------------------------|---|--------------------|------------------------------------|--------|--------------|
|                     |  |                                    |   |                    | ETX-M<br>EXT-MT<br>ETX-S<br>ETX-ST | ETX-PA |              |
| A                   | Concrete C12/15  |                                    |   | EN 206-1           | 0,90                               | 0,90   | hammer       |
|                     | Concrete C16/20 – C50/60   |                                    |   | EN 206-1           | 1,30                               | 1,30   | hammer       |
|                     | Thin concrete members C16/20 – C50/60  |                                    |   | EN 206-1           | 1,30                               | 1,30   | hammer       |
| B                   | Clay brick MZ<br>   | ≥ 1,80                             | ≥ 15,0                                    | EN 771-1           | 1,30                               | 1,20   | hammer       |
|                     | Calcium silicate brick KS<br>   | ≥ 1,80                             | ≥ 15,0                                    | EN 771-2           | 1,30                               | 1,20   | hammer       |
| C                   | Calcium silicate hollow block KSL<br><br>a <sup>1)</sup> = 40 mm               | ≥ 1,60                             | ≥ 12,0                                    | EN 771-2           | 1,30                               | 1,20   | hammer       |
|                     | Vertically perforated clay bricks Porotherm 25<br><br>a <sup>1)</sup> = 12 mm | ≥ 0,80                             | ≥ 15,0                                    | EN 771-1           | 0,50                               | 0,50   | rotary       |
|                     | Vertically perforated clay bricks Porotherm 25<br><br>a <sup>1)</sup> = 17 mm | ≥ 0,80                             | ≥ 15,0                                    | EN 771-1           | 0,70                               | 0,70   | rotary       |


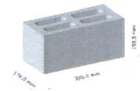
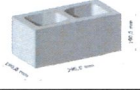
<sup>1)</sup> Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required

**ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA**
**Performances**  
Characteristic resistance

**Annex C1**  
of European  
Technical Assessment  
ETA-23/0351



**Table C1.2: Characteristic resistance under tension loads  $N_{Rk}$  in concrete and in masonry for single anchor**

| Base material group   | Base material   | Bulk density [kg/dm <sup>3</sup> ] | Compressive strength [N/mm <sup>2</sup> ] | Referring standard | N <sub>Rk</sub> [kN]               |        | Drill method |
|---|---|------------------------------------|---|--------------------|------------------------------------|--------|--------------|
|   |   |                                    |   |                    | ETX-M<br>EXT-MT<br>ETX-S<br>ETX-ST | ETX-PA |              |
| C   | Lightweight concrete hollow block HBL<br>a <sup>1)</sup> = 33 mm<br>                   | ≥ 0,80                             | ≥ 2,0                                     | EN 771-3           | 0,60                               | 0,60   | rotary       |
|   | Lightweight concrete hollow block Tekno Amerblok PK17,8<br>a <sup>1)</sup> = 30 mm<br> | ≥ 1,50                             | ≥ 25,0                                    | EN 771-3           | 1,30                               | 1,30   | rotary       |
|   | Lightweight concrete hollow block Tekno Amerblok PK19<br>a <sup>1)</sup> = 30 mm<br> | ≥ 1,10                             | ≥ 20,0                                    | EN 771-3           | 1,30                               | 1,30   | rotary       |
| D   | Lightweight concrete block LAC  | ≥ 0,88                             | ≥ 5,0                                     | EN 771-3           | 0,60                               | 0,60   | rotary       |
| E   | Autoclaved aerated concrete block AAC2  | ≥ 0,35                             | ≥ 2,0                                     | EN 771-4           | 0,50                               | 0,50   | rotary       |
|   | Autoclaved aerated concrete block AAC7  | ≥ 0,65                             | ≥ 5,0                                     | EN 771-4           | 0,90                               | 0,90   | rotary       |
| Partial safety factor for anchor resistance, γ <sub>M</sub> <sup>2)</sup> |   | 2,0                                |   |                    |                                    |        |              |

<sup>1)</sup> Minimum values “a”. For elements with lower value of “a” the load tests on the construction site are required

<sup>2)</sup> Valid in absence of other national regulations

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

**Performances**  
Characteristic resistance

**Annex C1**  
of European  
Technical Assessment  
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Table C2.1: Point thermal transmittance according to EOTA Technical Report TR 025

| Anchor type              | Insulation thickness<br>$H_b$<br>[mm] | Point thermal transmittance<br>$\chi$<br>[W/K] |
|--------------------------|---------------------------------------|--|
| Surface installation     |                                       |  |
| ETX-M and ETX-MT         | 70                                    | 0,002  |
|                          | 150                                   | 0,002  |
|                          | 530                                   | 0,001  |
| ETX-S                    | 70                                    | 0,004  |
|                          | 150                                   | 0,003  |
|                          | 530                                   | 0,002  |
| ETX-ST                   | 70                                    | 0,001  |
|                          | 150                                   | 0,002  |
|                          | 530                                   | 0,001  |
| ETX-PA                   | 70                                    | 0,000  |
|                          | 150                                   | 0,000  |
|                          | 530                                   | 0,000  |
| Countersunk installation |                                       |  |
| ETX-M and ETX-MT         | 90                                    | 0,002  |
|                          | 150                                   | 0,002  |
|                          | 550                                   | 0,001  |
| ETX-S                    | 90                                    | 0,002  |
|                          | 150                                   | 0,002  |
|                          | 550                                   | 0,001  |
| ETX-ST                   | 90                                    | 0,001  |
|                          | 150                                   | 0,002  |
|                          | 550                                   | 0,001  |
| ETX-PA                   | 90                                    | 0,000  |
|                          | 150                                   | 0,000  |
|                          | 550                                   | 0,000  |

Table C2.2: Plate stiffness according to EOTA Technical Report TR 026

| Anchor type                             | Diameter of the anchor plate<br>$d_{plate}$<br>[mm] | Load resistance of the anchor plate<br>$N_{u,m}$<br>[kN] | Plate stiffness<br>$N_{0,m}$<br>[kN/mm] |
|---|---|--|---|
| ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA | 60  | 1,95   | 1,0                                     |



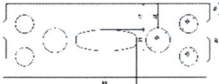
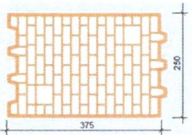
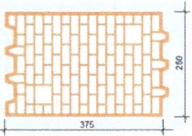
ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

### Performances

Point thermal transmittance and plate stiffness

**Annex C2**  
of European  
Technical Assessment  
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Table C3.1: Displacements

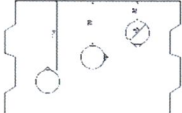
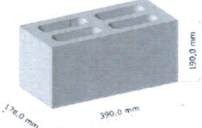
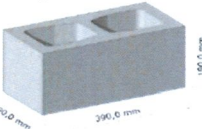
| Base material group  | Base material  | Bulk density [kg/dm <sup>3</sup> ] | Compressive strength [N/mm <sup>2</sup> ] | $\frac{N_{Rk}}{3}$ [kN]            |        | $\delta \left( \frac{N_{Rk}}{3} \right)$ [mm] |        |
|--|--|------------------------------------|---|------------------------------------|--------|---|--------|
|  |  |                                    |   | ETX-M<br>EXT-MT<br>ETX-S<br>ETX-ST | ETX-PA | ETX-M<br>EXT-MT<br>ETX-S<br>ETX-ST            | ETX-PA |
| A  | Concrete C12/15  | –                                  | –   | 0,30                               | 0,30   | 0,09  | 0,07   |
|  | Concrete C16/20 – C50/60   | –                                  | –   | 0,43                               | 0,43   | 0,14  | 0,09   |
|  | Thin concrete members C16/20 – C50/60  | –                                  | –   | 0,43                               | 0,43   | 0,14  | 0,09   |
| B  | Clay brick MZ<br>   | ≥ 1,80                             | ≥ 15,0                                    | 0,43                               | 0,40   | 0,09  | 0,06   |
|  | Calcium silicate brick KS<br>   | ≥ 1,80                             | ≥ 15,0                                    | 0,43                               | 0,40   | 0,09  | 0,06   |
| C  | Calcium silicate hollow block KSL<br><br>a <sup>1)</sup> = 40 mm                   | ≥ 1,60                             | ≥ 12,0                                    | 0,43                               | 0,40   | 0,09  | 0,06   |
|  | Vertically perforated porosited block Porotherm 25<br><br>a <sup>1)</sup> = 12 mm | ≥ 0,80                             | ≥ 15,0                                    | 0,17                               | 0,17   | 0,09  | 0,06   |
|  | Vertically perforated porosited block Porotherm 25<br><br>a <sup>1)</sup> = 17 mm | ≥ 0,80                             | ≥ 15,0                                    | 0,23                               | 0,23   | 0,09  | 0,06   |
| 1) Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required |  |                                    |   |                                    |        |   |        |

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Performances  
DisplacementsAnnex C3  
of European  
Technical Assessment  
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Table C3.2: Displacements

| Base material group | Base material   | Bulk density [kg/dm <sup>3</sup> ] | Compressive strength [N/mm <sup>2</sup> ] | $\frac{N_{Rk}}{3}$ [kN]            |        | $\delta \left( \frac{N_{Rk}}{3} \right)$ [mm] |        |
|---------------------|---|------------------------------------|---|------------------------------------|--------|---|--------|
|                     |   |                                    |   | ETX-M<br>EXT-MT<br>ETX-S<br>ETX-ST | ETX-PA | ETX-M<br>EXT-MT<br>ETX-S<br>ETX-ST            | ETX-PA |
| C                   | Lightweight concrete hollow block HBL<br>a <sup>1)</sup> = 33 mm<br>                   | ≥ 0,80                             | ≥ 2,0                                     | 0,20                               | 0,20   | 0,09  | 0,06   |
|                     | Lightweight concrete hollow block Tekno Amerblok PK17,8<br>a <sup>1)</sup> = 30 mm<br> | ≥ 1,50                             | ≥ 25,0                                    | 0,43                               | 0,43   | 0,14  | 0,09   |
|                     | Lightweight concrete hollow block Tekno Amerblok PK19<br>a <sup>1)</sup> = 30 mm<br> | ≥ 1,10                             | ≥ 20,0                                    | 0,43                               | 0,43   | 0,14  | 0,09   |
| D                   | Lightweight concrete block LAC  | ≥ 0,88                             | ≥ 5,0                                     | 0,20                               | 0,20   | 0,21  | 0,06   |
| E                   | Autoclaved aerated concrete block AAC2  | ≥ 0,35                             | ≥ 2,0                                     | 0,17                               | 0,17   | 0,17  | 0,05   |
|                     | Autoclaved aerated concrete block AAC7  | ≥ 0,65                             | ≥ 5,0                                     | 0,30                               | 0,30   | 0,17  | 0,05   |

<sup>1)</sup> Minimum values "a". For elements with lower value of "a" the load tests on the construction site are required

ETX-M, ETX-MT, ETX-S, ETX-ST and ETX-PA

Performances  
Displacements

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